

**Rear Sight Removal**

1. UNLOAD PISTOL and VERIFY CHAMBER is EMPTY! (Pull slide back, LOOK INTO THE CHAMBER, and make sure there is not a bullet in the chamber).
2. Remove the slide from the frame, and work with just the slide. Clamp the slide in a padded vise.
3. Using a drift punch, tap the sight firmly with a hammer to force the original sight out of its dovetail recess.

**Adjustable Rear Sight Installation**  
 INSTALLATION INSTRUCTIONS ARE  
 IMPORTANT: FOLLOW CLOSELY

1. Follow instructions 1 and 2 above.
2. Make sure that the Rear Adjustable Sight fits into the dovetail recess. If the sight does not fit, carefully reduce the width of the sight's dovetail, using a fine file.
3. Clean all contacting surfaces of the dovetail and sight from any gun oil residue with a suitable solvent - acetone or the like - and then wipe them clean and dry.
4. Coat all contacting surfaces of the sight and dovetail recess with a thin, evenly distributed layer of glue. Use only LOCTITE®271 glue or equivalent. NOTE: Follow LOCTITE® 271 instructions.
5. Fit the sight into the dovetail recess, such that the serrations are facing the shooter. To adjust the sight, tap it slightly in desired direction using a drift punch.

**IMPORTANT STEP - DO NOT SKIP**

6. Remove the elevation screw to expose the dovetail set screws. With a 1/16 Allen wrench, back out the set screws to expose 2-3 threads. DO NOT REMOVE COMPLETELY. With a toothpick, apply a small amount of LOCTITE®271 to set the screws. VERY LIGHTLY SNUG ONE SCREW, THEN THE OTHER. ALTERNATE GRADUALLY UNTIL THE SIGHT IS COMPLETELY TIGHT.

NOTE: Make sure that the adjustment is made long before the LOCTITE®271 cures. After adjustment, allow a minimum of 8 hours for thorough curing of the glue.

Elevation and windage adjustments are performed using a small blade screwdriver.