

INSTALLATION OF LIGHT RAIL ADAPTOR FOR SUREFIRE X200/X300 WEAPONS LIGHT

Firearm Safety Is Your Responsibility. Treat Every Firearm As If It Is Loaded. Never Point A Firearm At Anything You Don't Want To Destroy.

1. Remove the standard rail mounts on the X200/X300. (The factory rails are located on the left and right side, and are held by three screws each.) Using the Allen wrench supplied, unscrew the socket cap screws. *See Operator's Manual.
2. Remove the lock lever adaptor. (The Universal is installed standard and is marked with a U under the SF logo.) Flip it 180 degrees and simply pull out the pin.
3. Install the Picatinny (P) lock lever adaptor (marked with a P just under the SF logo). It goes on opposite the way the standard adaptor came off.

Note: It may be necessary to remove the plastic flash around the thumb pad area where the lever goes into the notches on the X200/X300 light when test fitting the P adaptor. The lever should move freely in the light body; if it is sticky, trim with an exacto knife or a small file where the lever drags.

4. Once the P adaptor moves freely, install spring in the round cut out. Slide rear cuff over pin and rotate into position. *See Operator's Manual.
5. Install DP aluminum rail adaptor with the same screws you removed from SF rails. **BE SURE THE PISTOL IS NOT LOADED. REMOVE THE MAGAZINE AND VISUALLY CHECK THE CHAMBER.** Lever must lock into position; if it isn't, you may have to remove a small amount of plastic from the adaptor lever on the front of the lever boss. The lever boss locks into the notch in the DP rail. Simply file a small amount from the front until the adaptor lever locks into position. This may be necessary due to rail replacement and/or trigger guards that may vary from pistol to pistol.
6. Once the light is fit, remove light so you can remove the screws and Loctite™ them one at a time until all six have been done. (Dave Dawson personally prefers the green Loctite™ 620 Retaining Compound.)
7. Install Batteries. *See Operator's Manual.