

## Light Speed Rail System Installation

**Before installing, UNLOAD PISTOL and VERIFY CHAMBER is EMPTY! Pull slide back, LOOK into CHAMBER, and make sure there is not a bullet in the chamber.**

1. Remove slide assembly.
2. Align rail adapter.  
Note: Must be centered and level on dust cover, and flush against trigger guard (Figure 1). Equal on each side.
3. Mark, drill and tap hole pattern 0.500 on center (Figure 2). Drill with #36 drill bit, and tap with 6x32 tap. Make sure screws are ground flush with the inside of the dust cover (Figure 3). Clean frame, screws, and rail mount with thinner and Loctite liberally with 271 Thread locker.

