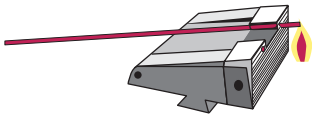


# Inst #9

## Rear Optic Insert Installation

NOTE: Cigar lighters work as the best heat source, because they can be aimed precisely and do not leave a soot residue on the optic.

1. UNLOAD PISTOL and VERIFY CHAMBER is EMPTY! (pull slide back, LOOK INTO CHAMBER, and make sure there is not a bullet in the chamber.
2. Remove old optic by cutting it in two from the middle with a razor blade and pulling the pieces out both ends.
3. Feed the Optic length through the sight. Carefully melt the optic at the serrated end into a bulb and pull the optic into the sight. The optic bulb should go into the sight, fitting snug and flush.



Trim the optic by the elevation screw  $1/16$ " from the end of the sight itself. Hold a heat source (such as a cigar lighter) close to the back end of the sight. Hold the heat source there until the end of the optic melts down into the sight and pulls itself into the cradle. Be careful not to burn the sight.